

8 7 6 5 4 3 2 1

ITEM #	QTY	P/N	DESCRIPTION
-1	1	RBW6500X01611-W142F-3T-1	PRESS TOOL
-3	1	RBW6500X01611-W142F-3T-3	HALF PRESS TOOL
-5	1	RBW6500X01611-W142F-3T-5	SEAT

D

D

C

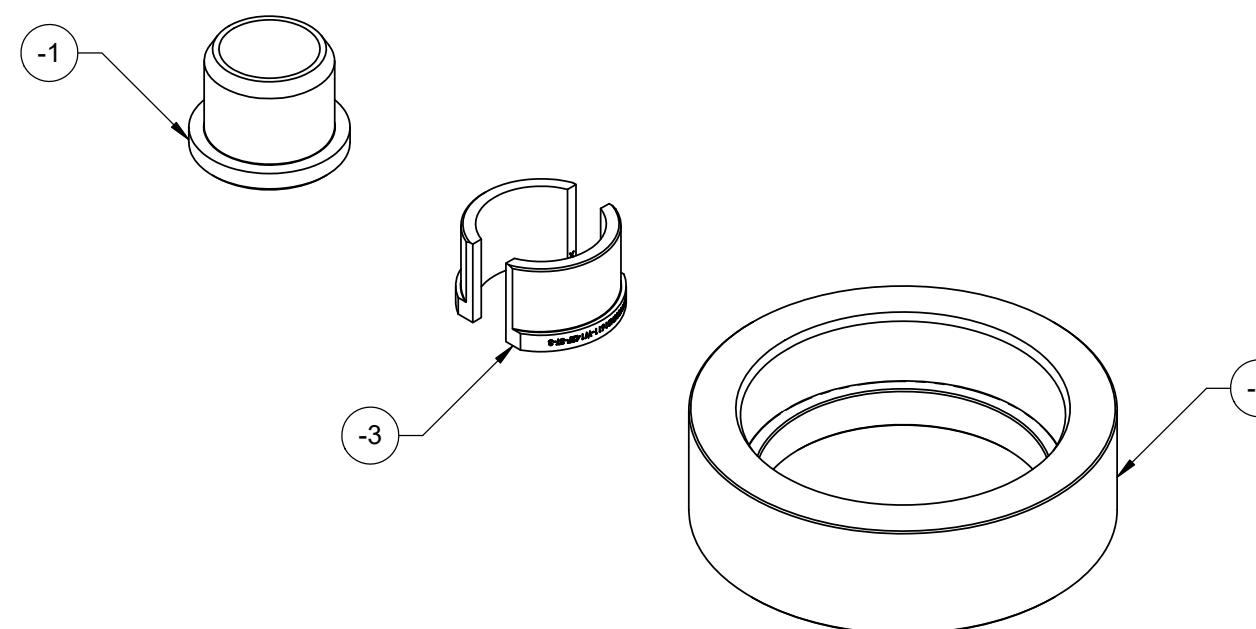
C

B

B

A

A



### RBW6500X01611-W142F-3T OIL SEAL REMOVAL PRESS TOOL

NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

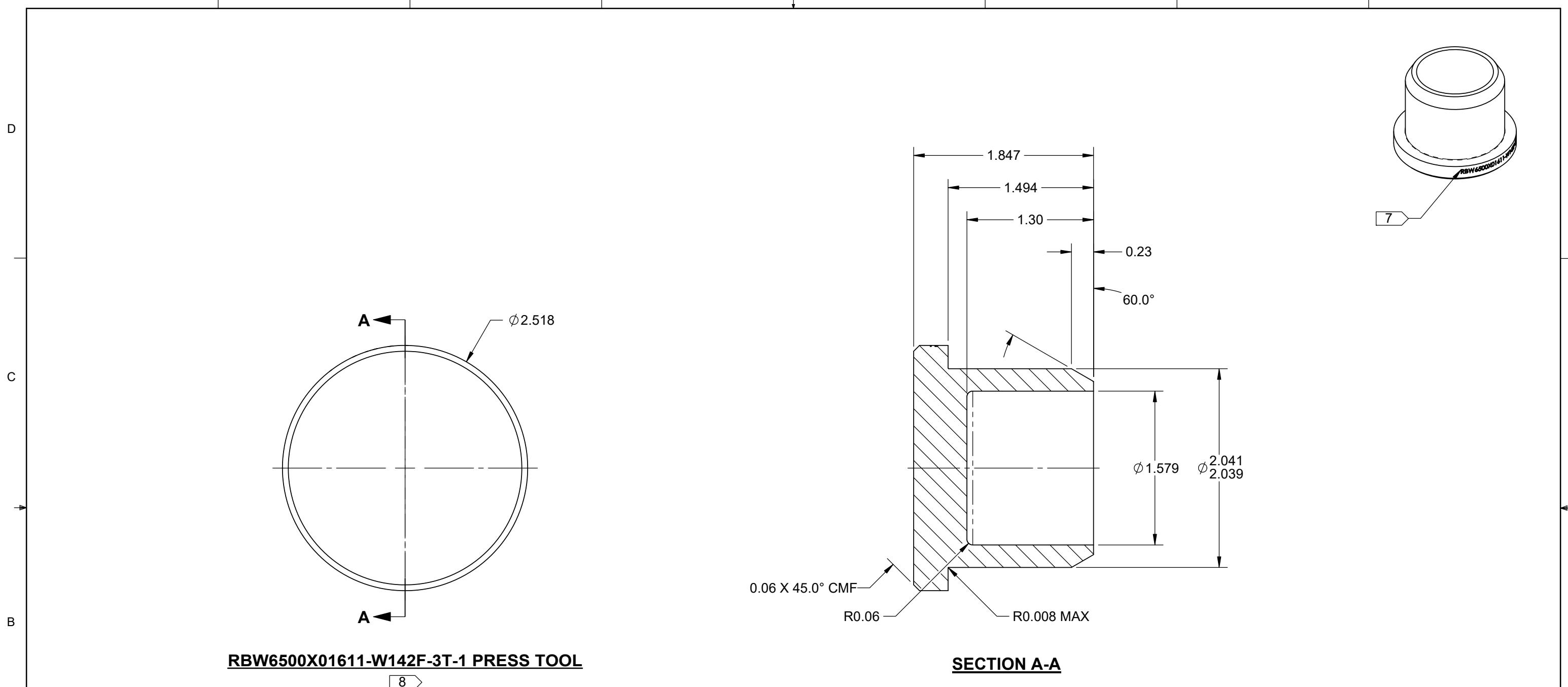
5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

C	UPDATED DRAWING TEMPLATE REFER TO CAR 20-365 FOR LIST OF CHANGES MADE			20-515	KPT
REV.	DESCRIPTION			ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			A
DRAWN	KPT				
CHECKED	SAD	TOOL P/N <b>RBW6500X01611-W142F-3T</b>			REV. C
MFG. APPR.	FK	SHEET 1 OF 4			
APPROVED	<i>M. Lee</i>	TITLE	SCALE OIL SEAL REMOVAL PRESS TOOL NTS		
DATE	20.03.16	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

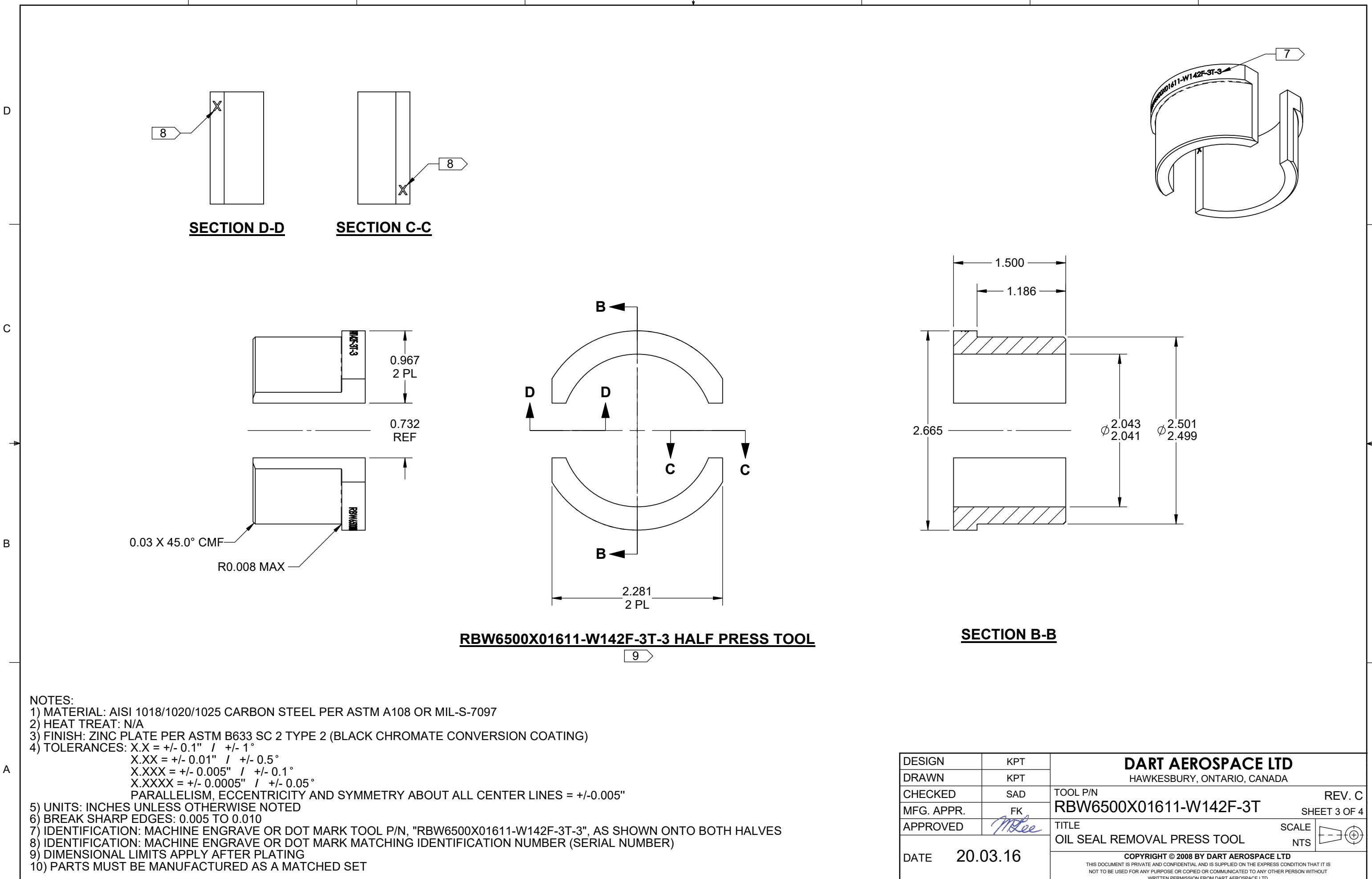


NOTES:

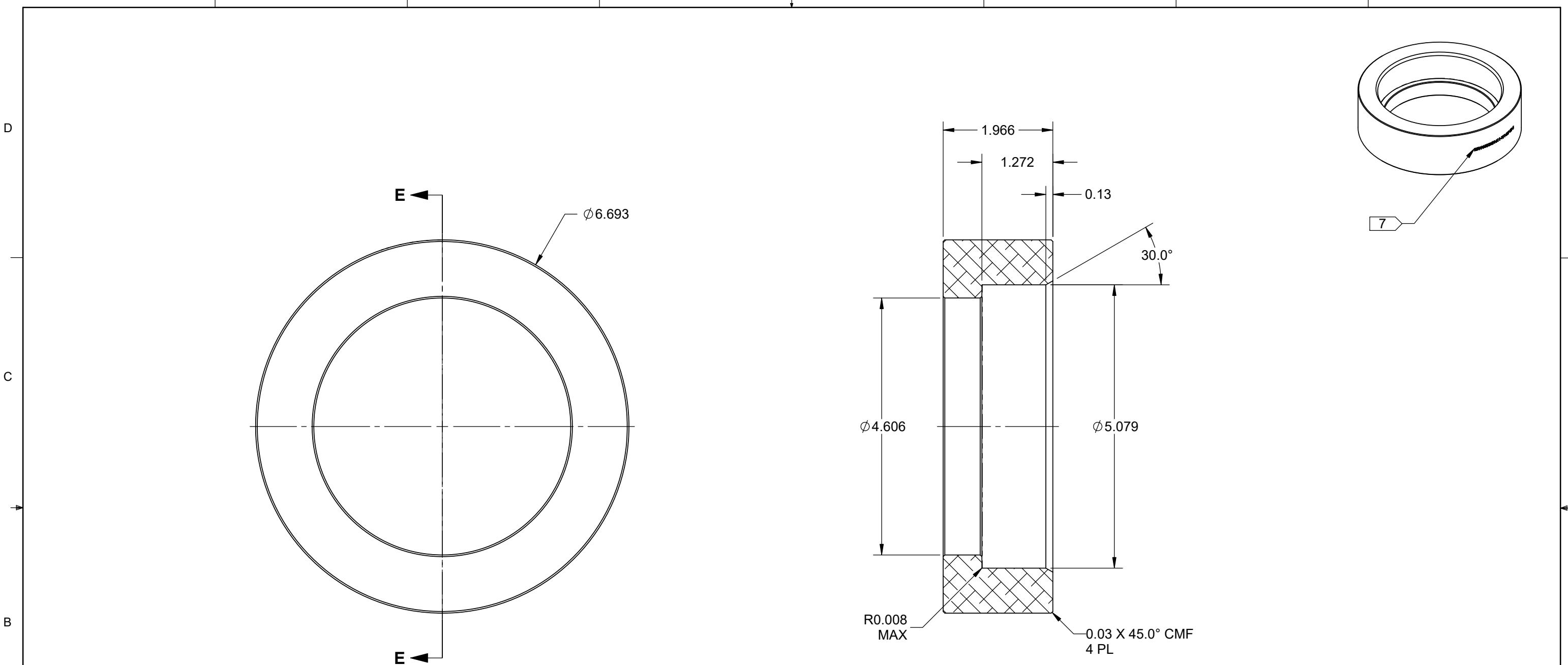
- 1) MATERIAL: AISI 1018/1020/1025 CARBON STEEL PER ASTM A108 or MIL-S-7097
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK TOOL P/N, "RBW6500X01611-W142F-3T-1", AS SHOWN
- 8) DIMENSIONAL LIMITS APPLY AFTER PLATING

DESIGN	KPT	<b>DART AEROSPACE LTD</b>						
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA						
CHECKED	SAD	TOOL P/N						
MFG. APPR.	FK	REV. C						
APPROVED	<i>M Lee</i>	RBW6500X01611-W142F-3T						
		SHEET 2 OF 4						
TITLE	OIL SEAL REMOVAL PRESS TOOL							
SCALE	NTS							
DATE	20.03.16							
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1



**RBW6500X01611-W142F-3T-5 SEAT**

**SECTION E-E**

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK TOOL P/N, "RBW6500X01611-W142F-3T-5", AS SHOWN

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	REV. C	
MFG. APPR.	FK	RBW6500X01611-W142F-3T	
APPROVED	<i>M Lee</i>	SHEET 4 OF 4	
DATE	20.03.16	TITLE	OIL SEAL REMOVAL PRESS TOOL
		SCALE	<input checked="" type="checkbox"/> NTS <input type="checkbox"/> + <input type="checkbox"/> -
		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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